EcoBlue combi, system and heat only boilers
A brand you can trust

Baxi has been manufacturing in the UK for nearly 150 years. It has a heritage of providing cutting edge heating products for homes and is the best known boiler manufacturer amongst homeowners†. We continue to invest in the business to provide reliable, energy efficient heating and hot water products, backed by industry-leading customer support, nationwide availability of parts and training.

A brief history of Baxi

1866
Iron moulder Richard Baxendale opens the doors of his new company

1963
Baxi develops a warm-air central heating technology fuelled by gas

1935
An underfloor draught system for solid fuel heating is launched – the first product bearing the Baxi name

1983
Baxi is sold to its workforce, becoming the UK’s largest employee partnership of its kind

1955
Philip Baxendale, Richard’s great-grandson, becomes General Manager as Baxi becomes a household name

1966
Baxi launches its most famous product: the Bermuda gas-fired back boiler

1999
A period of acquisitions sees Baxi purchasing Ocean Idroclima and the Blue Circle Heating Division

1989
The Baxi Solo – a low-weight cast iron boiler is launched

2001
The award-winning Baxi Duo-tec Combi HE is launched

2006
The Baxi 105 E becomes the UK’s biggest-selling combi boiler

2010
The UK’s first domestic, wall-hung micro-CHP appliance, Baxi Ecogen, is launched

2012
Baxi Ecogen wins the Queen’s Award for Enterprise in Innovation

†According to independent research.
Introducing Baxi EcoBlue

The Baxi EcoBlue range of boilers, including combi, system and heat only, has been designed with you, the installer, in mind, for reliability, easy installation and efficiency. In fact, the final products have been based on extensive research, talking to installers all over the country.

Reliability

We have invested in state-of-the-art laboratory testing equipment and have carried out extensive field trials, so we are confident our boilers will deliver exceptional reliability. They are built using high quality Baxi Genuine Parts, which are approved under the Gas Appliance Directive to meet European legislation, to make sure your customers are safe and our boilers are reliable.

Easy to install

We have incorporated the features you told us were important to you, like a simple to fix wall mounting jig with easy access to all the boiler connections, plug-in controls that you don’t have to wire in, an easily accessible gas testing point and a pressure gauge on the front of the boiler – all small things that will make your job easier.

Convenient packaging

We’ve also made the packaging more convenient – packing them upright means boilers are easier to transport, you can always tell which way is ‘up’, and when you open them, all the components can be unpacked in the order you need them. So if you want to fit the jig and pipework, and come back later to hang the boiler, you can – easily. It’s a simple thing, but will help you save time on the job.

Energy efficiency

Your customers will be delighted too. Baxi EcoBlue boilers are extremely energy efficient, so they can help to reduce household energy bills by up to £300 a year.* With a wide range of models and outputs to suit every property and every pocket, Baxi EcoBlue boilers are stylish and compact, easy to use and with a modulation of 1:5, are economical to run.

*Except Baxi EcoBlue Heat and Baxi EcoBlue Advance Heat which do not have plug in controls.  
**According to the Energy Saving Trust.
Key features

Outputs: 24kW, 28kW, 33kW
Compact size
Full wall mounting jig with positive fixing, easy to access boiler connections, gas test point on gas tap and integral filling loop
One metre lead included
Full range of plug-in timers
Front access to all components
Industry leading choice of flue lengths, bends and accessories

Benefits

To suit most property sizes
Will fit inside a standard 300mm deep cupboard
Straightforward and quicker installation and commissioning
Easy to install and you don’t need access to the control box
Simple fixing into fascia saves time
Straightforward and quick servicing
For versatile siting

* Available until 31st December 2015. Subject to registration and an annual service. Terms and conditions apply. Visit baxi.co.uk/warranty
Baxi EcoBlue + Combi

The Baxi EcoBlue + Combi is small enough to fit into a standard 300mm deep cupboard, making it particularly suitable for homes where space is at a premium. It is a powerful little boiler, delivering excellent flow rates for your customers’ comfort and convenience; plus a 7 year extended warranty*. 

Accessories

The following accessories are compatible with the Baxi EcoBlue + Combi.

- 7212341 Baxi plug-in mechanical timer
- 7212342 Baxi plug-in digital timer
- 7212343 Baxi wireless mechanical RF thermostat
- 7212438 Baxi single channel wired programmable room thermostat
- 7212444 Baxi single channel wired timer
- 720971601 Baxi room thermostat
- 7213356 Baxi wired outdoor weather sensor – combi
- 720855201 Multifit GasSaver GS1c

What can I say – a good boiler! It is very light, compact and only took me a couple of hours to install. Would definitely use again and recommend to others.

Gurmukh Bansal
AS Builder

ErP Compliant
Technical specifications

How we make it easy

Easy to install and you don’t need access to the control box.

Boiler dimensions

<table>
<thead>
<tr>
<th>Width [A]</th>
<th>Height [B]</th>
<th>Depth [C]</th>
</tr>
</thead>
<tbody>
<tr>
<td>390mm</td>
<td>700mm</td>
<td>295mm</td>
</tr>
</tbody>
</table>

Service clearances

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>5mm*</td>
<td>175mm*</td>
<td>150mm*</td>
<td>5mm*</td>
</tr>
</tbody>
</table>

*These are the minimum recommended dimensions. Greater clearance will aid installation and maintenance.

What’s in the box?

- EcoBlue + Combi Boiler
- Pre-plumbing jig (including isolation valves)
- Literature pack
- Fittings pack
## Technical details

### Baxi EcoBlue + Combi ErP

<table>
<thead>
<tr>
<th>Sales code</th>
<th>Boiler only</th>
<th>24</th>
<th>28</th>
<th>33</th>
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<tr>
<td></td>
<td>7219498</td>
<td>7219499</td>
<td>7219500</td>
<td></td>
</tr>
</tbody>
</table>

### Controls
- **Concealed user controls**
- **Operating mode selector switch with reset**
- **User adjustable DHW temperature** Range - 40°C to 60°C
- **User adjustable CH temperature** Range - 25°C to 80°C
- **Temp/status/fault diagnosis display** LCD display
- **Baxi plug-in mechanical timer** Optional
- **Baxi plug-in digital timer** Optional
- **Baxi wireless mechanical RF thermostat** Optional
- **Baxi wired outdoor weather sensor - combi** Optional
- **Baxi single channel wired programmable room thermostat** Optional
- **Baxi single channel wired programmer** Optional
- **Baxi room thermostat** Optional

### NOx Product Information
- **NOx** mg/kWh
- **Sound power level, indoors** Lwa dB
- **Space heating efficiency class** A
- **Water heating declared load profile** XL
- **Water heating efficiency class** A
- **Heat input CH** kW max gross (QnHs) 22.2
  - kW min gross (QnHs) 5.2
- **Heat output CH (non-condensing)** kW max (Pn) 20
  - kW min (Pn) 4.6
- **Heat output CH (condensing)** kW max (Pnc) 21.2
  - kW min (Pnc) 4.9

### Gas
- **Gas supply pipe size** (mm) 22
- **Inlet supply pressure (natural gas)** mbar (nominal) 20
- **Maximum gas rate (nat gas after 10 mins)** m³/hr 2.61

### Mechanical and hydraulic
- **Heat input domestic hot water (DHW)** kW max gross (QnwHs) 27.4
- **Heat output domestic hot water** kW max 24
- **Maximum DHW flow rate (Delta T @ 35°C max)** l/min 9.8
- **Minimum DHW Flow rate required** l/min 2.0 (see note 1) 2.0 (see note 1) 2.0 (see note 1)
- **Minimum operating DHW pressure required** bar 0.15
- **Maximum DHW system pressure** bar 8
- **Safety discharge pressure** bar 3.0
- **Compartment ventilation required** ☑
- **Flow / return pipe size** (mm) 22
- **Temporary filling loop supplied** ☑
- **Integral expansion vessel** Size (litres) 8
- **CH system inhibitor required** ☑
- **Condensate discharge pipe size** (mm) 21.5

### Electrical
- **Electrical supply** Volts / Hz 230V / 50Hz
- **Permanent live required** Yes / no ☑
- **Power cable fitted as standard** 1m of 3 core ☑
- **Power consumption when firing** Watts 85
- **Internal fuse rating** AH F2L
- **Boiler IP rating (electrical protection) without integral timer fitted** Approval category IPX5D
- **Circulating pump exercise feature** ☑
- **Integral 'boiler only' frost thermostat** ☑

### Concentric flue system
- **Standard telescopic concentric flue** Length in mm 315-500
- **Horizontal concentric (60/100 mm)** Max equivalent length (m) 10
  - Reduction per 135° bend (m) 0.5
  - Reduction per 93° bend (m) 1
- **Horizontal concentric (80/125 mm)** Max equivalent length (m) 20

### Twin pipe flue system
- **Horizontal twin tube (80/80 mm)** Max equivalent length (both tubes in parallel) (m) 15
  - Reduction per 135° bend (m) 0.25
  - Reduction per 93° bend (m) 0.5

### Weights
- **Installer lift weight (boiler)** Max (kg) 34.0
- **Gross packaged boiler weight** (kg) 39.2

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Note 1 - Where low flow taps or fittings are intended to be used in DHW systems connected to Baxi combination boilers it is strongly recommended that the DHW flow rate does not fall below 2.5l/min to ensure reliable operation.
What’s inside the boiler?

Baxi EcoBlue + Combi

- Flue connection
- Expansion vessel
- Stainless steel heat exchanger
- Burner
- Flame sensing electrode
- Spark electrode
- Air/gas collector
- Venturi
- Igniter
- Fan assembly
- Pump
- Condensate trap
- Pressure relief valve
- Gas valve
- PCB housing
- Optional plug-in timer housing
- Diverter valve
- Pressure gauge
# Flues

## Horizontal concentric flues Ø 60/100mm

### Multifit flue group A

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>White pipe/white terminal</td>
<td>315mm - 500mm</td>
<td>100mm</td>
<td>720599401</td>
</tr>
<tr>
<td>2</td>
<td>White pipe/black terminal</td>
<td>315mm - 500mm</td>
<td>100mm</td>
<td>720598701</td>
</tr>
<tr>
<td>3</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>4</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>5</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>

## Plume displacement kits Ø 60/100mm

### Multifit flue group A

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>White</td>
<td>60mm</td>
<td></td>
<td>720627001</td>
</tr>
<tr>
<td>7</td>
<td>Black</td>
<td>60mm</td>
<td></td>
<td>720622901</td>
</tr>
<tr>
<td>8</td>
<td>White</td>
<td>1000mm</td>
<td>60mm</td>
<td>720643401</td>
</tr>
</tbody>
</table>

## Vertical concentric flues Ø 60/100mm

### Multifit flue group A

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>Black</td>
<td>100mm</td>
<td></td>
<td>5118576</td>
</tr>
<tr>
<td>3</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>4</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>5</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>
Key features

- Outputs: 24kW, 28kW, 33kW, 40kW
- Exceptional hot water flow rate of up to 16.4 litres per minute**
- Full wall mounting jig with positive fixing, easy to access boiler connections, gas test point on gas tap and integral filling loop
- One metre lead included
- Full range of plug-in timers
- Front access to all components
- Industry leading choice of flue lengths, bends and accessories

Benefits

- To suit most property sizes
- Increased comfort and convenience, even in bigger properties
- Straightforward and quicker installation and commissioning
- Easy to install and you don’t need access to the control box
- Simple fixing into fascia saves time
- Straightforward and quick servicing
- For versatile siting

* Available until 31st December 2015. Subject to registration and an annual service. Terms and conditions apply. Visit baxi.co.uk/warranty  ** At 35°C rise
The Baxi EcoBlue Advance Combi has many features that make it easy to install and commission, and front access to all components for straightforward servicing and maintenance. Householders will like its attractive finish and simple to use controls, and its proven technology will make it a reliable and energy efficient boiler for any home.

**Accessories**

The following accessories are compatible with the Baxi EcoBlue Advance Combi.

- **7212341** Baxi plug-in mechanical timer
- **7212342** Baxi plug-in digital timer
- **7212343** Baxi wireless mechanical RF thermostat
- **7212438** Baxi single channel wired programmable room thermostat
- **7212444** Baxi single channel wired timer
- **720971601** Baxi room thermostat
- **7213356** Baxi wired outdoor weather sensor – combi
- **720855201** Multifit GasSaver GS1c

*From an installation point of view, I’d say it’s one of the best boilers I’ve ever fitted. Plus, it will be a dream to maintain and service because there’s acres of room inside so the installer can see and get to everything. It really is a doddle.*

Kris Hitchin, Northwest Boilers
Baxi EcoBlue Advance Combi

Technical specifications

**Boiler dimensions**

<table>
<thead>
<tr>
<th>Width [A]</th>
<th>Height [B]</th>
<th>Depth [C]</th>
</tr>
</thead>
<tbody>
<tr>
<td>450mm</td>
<td>763mm</td>
<td>345mm</td>
</tr>
</tbody>
</table>

**Service clearances**

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>5mm*</td>
<td>175mm*</td>
<td>150mm*</td>
<td>5mm*</td>
</tr>
</tbody>
</table>

*These are the minimum recommended dimensions. Greater clearance will aid installation and maintenance.

**What’s in the box?**

- EcoBlue Advance Combi Boiler
- Pre-plumbing jig (including isolation valves)
- Literature pack
- Fittings pack
### Technical details

#### Baxi EcoBlue Advance Combi

- **Sales code**: 7219515, 7219516, 7219517, 7219518
- **Boiler only**

#### Controls

- **Concealed user controls**: ✓ ✓ ✓ ✓
- **User adjustable DHW temperature**
- Range: -40°C to 60°C ✓ ✓ ✓ ✓
- **User adjustable CH temperature**
- Range: -25°C to 80°C ✓ ✓ ✓ ✓
- **Temp/status/fault diagnosis display**
- LCD display LCD display LCD display LCD display
- **Baxi plug-in mechanical timer**
- Optional Optional Optional Optional
- **Baxi plug-in digital timer**
- Optional Optional Optional Optional
- **Baxi wireless mechanical RF thermostat**
- Optional Optional Optional Optional
- **Baxi wired outdoor weather sensor – combi**
- Optional Optional Optional Optional
- **Baxi single channel wired programmable room thermostat**
- Optional Optional Optional Optional
- **Baxi single channel wired programmer**
- Optional Optional Optional Optional
- **Baxi room thermostat**
- Optional Optional Optional Optional

#### SAP 2009 Annual Efficiency (PCDB/SEDUK)

- **%**: 89.1 89.1 89.1 89.1

#### NOx class

- **mg/kWh**: 22 20 24 24

#### Space heating efficiency class

- A A A A

#### Water heating declared load profile

- XL XL XL XL

#### Heat input CH

- kW max gross (QnHs) 22.2 26.6 31.1 35.5
- kW min gross (QnHs) 5.2 6.3 7.6 8.9

#### Heat output CH (non condensing)

- kW max (Pn) 20 24 28 32
- kW min (Pn) 4.6 5.5 6.6 7.8

#### Heat output CH (condensing)

- kW max (Pnc) 21.2 25.3 29.6 33.9
- kW min (Pnc) 4.5 6.0 7.1 8.4

#### Mechanical and hydraulic

- **Heat input domestic hot water (DHW)**
- kW max gross (QnHs) 27.4 32.1 37.8 45.8
- kW max
- 24 28 32 40

#### Gas

- **Gas supply pipe size** (mm)
- 22 22 22 22

#### Electrical

- **Electrical supply**
- Volts / Hz 230V / 50Hz 230V / 50Hz 230V / 50Hz 230V / 50Hz

#### Concentric flue system

- **Standard telescopic concentric flue**
- Length in mm 315-500 315-500 315-500 315-500

#### Twin pipe flue system

- **Horizontal twin tube (80/80 mm)**
- Max equivalent length (both tubes in parallel) (m) 15 15 15 15
- Reduction per 135° bend (m) 0.25 0.25 0.25 0.25

#### Weights

- **Installer lift weight** (kg)
- Max 36.0 36.0 38.0 39.0

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Note 1 - Where low flow taps or fittings are intended to be used in DHW systems connected to Baxi combination boilers it is strongly recommended that the DHW flow rate does not fall below 2.5 l/min to ensure reliable operation.
What’s inside the boiler?

Baxi EcoBlue Advance Combi

- Flue connection
- Stainless steel heat exchanger
- Burner
- Expansion vessel
- Flame sensing electrode
- Spark electrode
- Air/gas collector
- Venturi
- Igniter
- Fan assembly
- Pump
- Condensate trap
- Diverter valve
- Gas valve
- PCB housing
- Optional plug-in timer housing
- Pressure relief valve
- Pressure gauge

Exceptional hot water flow rate

HOW WE MAKE IT EASY
## Flues

### Horizontal concentric flues Ø 60/100mm

**Multifit flue group A**

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Horizontal telescopic flue inc. low profile elbow and fixing screws</td>
<td>White pipe/white terminal</td>
<td>315mm - 500mm</td>
<td>100mm</td>
<td>720599401</td>
</tr>
<tr>
<td>2 Horizontal telescopic flue inc. low profile elbow and fixing screws</td>
<td>White pipe/black terminal</td>
<td>315mm - 500mm</td>
<td>100mm</td>
<td>720598701</td>
</tr>
<tr>
<td>3 1m flue extension inc. fixing screws</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>4 93° flue bend inc. fixing screws</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>5 135° flue bend inc. fixing screws (pair)</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>

### Plume displacement kits Ø 60/100mm

**Multifit flue group A**

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 Plume displacement terminal kit inc. 1m extension and brackets</td>
<td>White</td>
<td>60mm</td>
<td></td>
<td>720627001</td>
</tr>
<tr>
<td>7 Plume displacement terminal kit inc. 1m extension and brackets</td>
<td>Black</td>
<td>60mm</td>
<td></td>
<td>720622901</td>
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<tr>
<td>8 Plume displacement kit extension and brackets</td>
<td>White</td>
<td>1000mm</td>
<td>60mm</td>
<td>720643401</td>
</tr>
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</table>

### Vertical concentric flues Ø 60/100mm

**Multifit flue group A**

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
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<th>Key and OD dimensions</th>
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<tr>
<td>9 Vertical flue terminal</td>
<td>Black</td>
<td>100mm</td>
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<td>5118576</td>
</tr>
<tr>
<td>3 1m flue extension inc. fixing screws</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>4 93° flue bend inc. fixing screws</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>5 135° flue bend inc. fixing screws (pair)</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>
Key features

- Outputs: 12kW, 15kW, 18kW, 24kW, 28kW, 32kW
- Compact size**
- Full wall mounting jig with positive fixing, easy to access boiler connections, gas test point on gas tap and integral filling loop
- One metre lead included
- Full range of plug-in timers
- Front access to all components
- Industry leading choice of flue lengths, bends and accessories

Benefits

- To suit most property sizes
- Fits standard 300mm cupboard**
- Straightforward and quicker installation and commissioning
- Easy to install and you don’t need access to the control box
- Simple fixing into fascia saves time
- Straightforward and quick servicing
- For versatile siting

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** With the exception of the 32kW model which is a standard full size boiler.
Baxi EcoBlue System

The compact dimensions of the Baxi EcoBlue System boiler make it perfect for discreet siting, especially when space is at a premium. It is designed for fully pumped sealed systems and can be installed with an unvented cylinder, such as the Heatrae Sadia Megaflo Eco. For homes with a high demand for hot water, or with more than one bathroom, it will satisfy hot water requirements while also providing heating comfort.

Accessories

The following accessories are compatible with the Baxi EcoBlue System.

- **Baxi twin channel wired programmer**
  - Code: 7212443
- **Baxi room thermostat**
  - Code: 720971601
- **Baxi wired outdoor weather sensor system**
  - Code: 7214286
- **Multifit GasSaver GS1c**
  - Code: 720855201
- **Baxi Solarflo**
  - Code: 720670401
- **Megaflo Eco unvented cylinder**
  - Code: 95050460

Our company has every confidence in all Baxi products especially the new products which are coming to market. Baxi listens very carefully to installers, which is really important.

Nick Walmsley, AGS Heating & Plumbing Ltd
Technical specifications

Boiler dimensions

<table>
<thead>
<tr>
<th>Width [A]</th>
<th>Height [B]</th>
<th>Depth [C]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Models 12, 15, 18, 24 and 28</td>
<td>390mm</td>
<td>700mm</td>
</tr>
<tr>
<td>Model 32 only</td>
<td>450mm</td>
<td>763mm</td>
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Service clearances

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<th></th>
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</tr>
</thead>
<tbody>
<tr>
<td>5mm*</td>
<td>175mm*</td>
<td>150mm*</td>
<td>5mm* in operation, 450mm* for servicing</td>
</tr>
</tbody>
</table>

*These are the minimum recommended dimensions. Greater clearance will aid installation and maintenance.

What’s in the box?

- EcoBlue System Boiler
- Pre-plumbing jig (including isolation valves)
- Literature pack
- Fittings pack
## Technical details

### Baxi EcoBlue System ErP

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<thead>
<tr>
<th>Sales code</th>
<th>Size (kW)</th>
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<td>7219507</td>
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<td>42</td>
<td>50</td>
<td>56</td>
<td>62</td>
<td>68</td>
</tr>
</tbody>
</table>

### Controls

- Concealed user controls: Yes
- User adjustable CH temperature: Range - 25°C to 80°C
- Temp/status/ fault diagnosis display: LCD display
- Baxi twin channel wired programmer: Optional
- Baxi room thermostat: Optional
- Baxi wired outdoor weather sensor system: Optional

### Gas

- SAP 2009 annual efficiency (PCDB/SEDBUK): %
  - NOx class: 5
  - Gas supply pipe size (mm): 22
  - Gas supply pressure (natural gas) mbar: 20
  - Maximum gas rate (nat gas after 10 mins) m³/hr: 1.27

### ErP Product Information

- NOx mg/kWh: 20
- Sound power level, indoors (Lwa dB): 55
- Space heating efficiency class: A
- Heat input CH kW max gross (QnHs): 13.3
- Heat output CH (non condensing) kW max (Pn): 12.0
- Heat output CH (condensing) kW max (Pnc): 12.7
- Gas supply pipe size (mm): 22
- Inlet supply pressure (natural gas) mbar: 20
- Maximum gas rate (nat gas after 10 mins) m³/hr: 1.27

### Mechanical and hydraulic

- Safety discharge pressure bar: 3.0
- Bypass required: Yes
- Compartment ventilation required: Yes
- Flow / return pipe size (mm): 22
- Integral expansion vessel Size (litres): 8
- CH system inhibitor required: Yes
- Condensate discharge pipe size (mm): 21.5

### Electrical

- Electrical supply Volts / Hz: 230V / 50Hz
- Permanent live required: Yes
- Electrical power cable fitted as standard: 1m of 3 core
- Power consumption when firing Watts: 75
- External fuse rating Amps: 3
- Internal fuse rating AH: F2L
- Boiler IP rating (electrical protection) Approval category: IPX5D
- Circulating pump exercise feature: Yes
- Pump overrun: Yes
- Integral 'boiler only' frost thermostat: Yes

### Concentric flue system

- Standard telescopic concentric flue Length in mm: 315-500
- Horizontal concentric (60/100 mm) Max equivalent length (m): 10
- Horizontal concentric (80/125 mm) Max equivalent length (m): 20
- Twin pipe flue system
  - Horizontal twin tube (80/80 mm) Max equivalent length (both tubes in parallel) (m): 15

### Weights

- Installer lift weight Max (kg): 32.5
- Gross packaged boiler weight (kg): 37.1
What’s inside the boiler?

Baxi EcoBlue System

Flue connection
Expansion vessel
Stainless steel heat exchanger
Burner
Flame sensing electrode
Spark electrode
Air/gas collector
Venturi
Igniter
Fan assembly
Pump
Condensate trap
Pressure relief valve
PCB housing
Optional plug-in timer housing
Gas valve
Pressure gauge

HOW WE MAKE IT EASY
Front access to all components
### Horizontal concentric flues Ø 60/100mm

#### Multifit flue group A

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Horizontal telescopic flue inc. low profile elbow and screws</td>
<td>White pipe/white terminal</td>
<td>315mm - 500mm</td>
<td>100mm</td>
<td>720599401</td>
</tr>
<tr>
<td>2 Horizontal telescopic flue inc. low profile elbow and screws</td>
<td>White pipe/black terminal</td>
<td>315mm - 500mm</td>
<td>100mm</td>
<td>720598701</td>
</tr>
<tr>
<td>3 1m flue extension inc. fixing screws</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>4 93° flue bend inc. fixing screws</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>5 135° flue bend inc. fixing screws (pair)</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>

### Plume displacement kits Ø 60/100mm

#### Multifit flue group A

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 Plume displacement terminal kit inc. 1m extension and brackets</td>
<td>White</td>
<td>60mm</td>
<td>720627001</td>
<td></td>
</tr>
<tr>
<td>7 Plume displacement terminal kit inc. 1m extension and brackets</td>
<td>Black</td>
<td>60mm</td>
<td>720622901</td>
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</tr>
<tr>
<td>8 Plume displacement kit extension and brackets</td>
<td>White</td>
<td>1000mm</td>
<td>60mm</td>
<td>720643401</td>
</tr>
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</table>

### Vertical concentric flues Ø 60/100mm

#### Multifit flue group A

<table>
<thead>
<tr>
<th>Item description</th>
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<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>9 Vertical flue terminal</td>
<td>Black</td>
<td>100mm</td>
<td>5118576</td>
<td></td>
</tr>
<tr>
<td>3 1m flue extension inc. fixing screws</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>4 93° flue bend inc. fixing screws</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>5 135° flue bend inc. fixing screws (pair)</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>
Key features

- Outputs: 12kW, 15kW, 18kW, 21kW, 24kW
- Only 19.5kg installer lift weight
- Cupboard fit
- Easy fit wall mounting bracket
- One metre lead included
- Top central flue
- No pump overrun or permanent live required
- Front and side access
- Industry leading choice of flue lengths, bends and accessories

Benefits

- To suit most property sizes
- The lightest boiler available in UK**
- Can be installed discreetly
- Robust with a positive fix and audible lock so you know it’s secure
- Easy to install and you don’t need access to the control box
- Easy replacement for existing boilers
- Saves time and money during installation, and less disruption for the householder
- Servicing is easier and quicker, and no special tools are required
- For versatile siting

* Subject to registration and an annual service. Terms and conditions apply. Visit baxi.co.uk/warranty. ** As at June 2014.
Baxi EcoBlue Heat

The Baxi EcoBlue Heat and Baxi EcoBlue Advance Heat are, at only 19.5kg, the lightest boilers available on the UK market. They have a central flue and do not need a pump overrun or permanent live, making them suitable as a replacement for old boilers.

Small enough to fit into a cupboard, the Baxi EcoBlue Heat has contemporary style that will also fit with any modern interior.

Accessories

The following accessories are compatible with the Baxi EcoBlue Heat.

- **7212443** Baxi twin channel wired programmer
- **720971601** Baxi room thermostat
- **720670401** Baxi Solarflo
- **95050460** Megaflo Eco unvented cylinder

I found the EcoBlue really easy to install and was surprisingly shocked how lightweight it was. From an installation point of view, I would say it's a great product and I will continue to recommend it.

Daniel Stimp
**Technical specifications**

**Boiler dimensions**

<table>
<thead>
<tr>
<th>Width [A]</th>
<th>Height [B]</th>
<th>Depth [C]</th>
</tr>
</thead>
<tbody>
<tr>
<td>370mm</td>
<td>625mm</td>
<td>270mm</td>
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</table>

**Service clearances**

<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>5mm*</td>
<td>190mm*</td>
<td>120mm*</td>
<td>5mm*</td>
</tr>
<tr>
<td>35mm* in 300mm deep wall cupboard</td>
<td>in operation, 500mm* for servicing</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**What’s in the box?**

- EcoBlue Heat Boiler
- Wall bracket
- Literature pack
- Power lead
- Copper tail (gas connection) and fibre washer

**HOW WE MAKE IT EASY**

Servicing is easier and quicker, and no special tools are required.
## Technical details

<table>
<thead>
<tr>
<th>Baxi EcoBlue Heat ErP</th>
<th>12</th>
<th>15</th>
<th>18</th>
<th>21</th>
<th>24</th>
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<tbody>
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<td>Sales code Boiler only</td>
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<td>7219523</td>
<td>7219524</td>
<td>7219525</td>
<td>7219526</td>
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<tr>
<td><strong>Controls</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating mode selector switch with reset Yes / no</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>User adjustable CH temperature Range - e.g. 45°C to 82°C</td>
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<td>✓</td>
<td>✓</td>
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<tr>
<td>LED temp/status/fault diagnosis display Yes / no</td>
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<td>✓</td>
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<td><strong>Gas</strong></td>
<td></td>
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<td></td>
<td></td>
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<td>89.2</td>
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<td><strong>ErP Product Information</strong></td>
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<tr>
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<td>20</td>
<td>21</td>
<td>23</td>
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<td>Heat output CH (non condensing) kW max (Pn)</td>
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<td>16</td>
<td>19</td>
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<td>kW min (Pn)</td>
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<td>Gas supply pipe size (mm)</td>
<td>22</td>
<td>22</td>
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<tr>
<td>Inlet supply pressure (natural gas) mbar</td>
<td>20</td>
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<tr>
<td>Maximum gas rate m³/hr</td>
<td>1.42</td>
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<td><strong>Mechanical and hydraulic</strong></td>
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<tr>
<td>Compartment ventilation required Yes / no</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
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<td>Flow / return pipe size (mm)</td>
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<td>Condensate discharge pipe size (mm)</td>
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<td><strong>Electrical</strong></td>
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<tr>
<td>Electrical supply Volts / Hz 230V / 50Hz</td>
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<tr>
<td>Permanent live required Yes / no</td>
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<td>✓</td>
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<td>✓</td>
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<td>20</td>
<td>23</td>
<td>25</td>
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<td>External fuse rating Amps</td>
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<tr>
<td>Internal fuse rating 1.6T</td>
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<td>1.6T</td>
<td>1.6T</td>
<td>1.6T</td>
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</tr>
<tr>
<td>Boiler IP rating (electrical protection) Approval category</td>
<td>IPX4D</td>
<td>IPX4D</td>
<td>IPX4D</td>
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<td>IPX4D</td>
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<tr>
<td>Pump overrun Yes / no</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
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<tr>
<td><strong>Concentric flue system</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Standard telescopic concentric flue Length in mm</td>
<td>315-500</td>
<td>315-500</td>
<td>315-500</td>
<td>315-500</td>
<td>315-500</td>
</tr>
<tr>
<td>Horizontal concentric (60/100 mm) Max equivalent length (m)</td>
<td>6</td>
<td>6</td>
<td>6</td>
<td>6</td>
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<td>Reduction per 135° bend (m)</td>
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<td>0.5</td>
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<td>Reduction per 90° bend (m)</td>
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<td>1</td>
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<td>Horizontal concentric (80/125 mm) Max equivalent length (m)</td>
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<td>12</td>
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<tr>
<td><strong>Twin pipe flue system</strong></td>
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<td></td>
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</tr>
<tr>
<td>Horizontal twin tube (80/80 mm) Max equivalent length (both tubes in parallel) (m)</td>
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<tr>
<td>Reduction per 135° bend (m)</td>
<td>0.25</td>
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<td>0.25</td>
<td>0.25</td>
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<tr>
<td>Reduction per 90° bend (m)</td>
<td>0.5</td>
<td>0.5</td>
<td>0.5</td>
<td>0.5</td>
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<tr>
<td><strong>Weight</strong></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Installer lift weight Max (kg)</td>
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<td>19.5</td>
<td>19.5</td>
<td>19.5</td>
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</tr>
<tr>
<td>Gross packaged boiler weight (kg)</td>
<td>21.5</td>
<td>21.5</td>
<td>21.5</td>
<td>21.5</td>
<td>21.5</td>
</tr>
</tbody>
</table>
What’s inside the boiler?

Baxi EcoBlue Heat

Flow and return pipes
Flue connection
Gas pressure switch
Burner
Fan assembly
PCB housing
Spark electrode
Air inlet silencer
Aluminium heat exchanger
Gas valve
Data cable
Electrical dead test point (not visible)
Condensate trap (not visible)
Drain point
Integrated HMI cover
Slide out product I.D / serial no. plate
Controls

HOW WE MAKE IT EASY

No pump overrun or permanent live required
## Horizontal concentric flues Ø 60/100mm

### Multifit flue group A

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>White pipe/white terminal</td>
<td>315mm – 500mm</td>
<td>60/100mm</td>
<td>720599401</td>
</tr>
<tr>
<td>2</td>
<td>White pipe/black terminal</td>
<td>315mm – 500mm</td>
<td>60/100mm</td>
<td>720598701</td>
</tr>
<tr>
<td>3</td>
<td>White</td>
<td>1000mm</td>
<td>60/100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>4</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>5</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>

### Plume displacement kits Ø 60/100mm

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>White</td>
<td>60mm</td>
<td></td>
<td>720627001</td>
</tr>
<tr>
<td>7</td>
<td>Black</td>
<td>60mm</td>
<td></td>
<td>720622901</td>
</tr>
<tr>
<td>8</td>
<td>White</td>
<td>1000mm</td>
<td>60mm</td>
<td>720643401</td>
</tr>
</tbody>
</table>

## Vertical concentric flues Ø 60/100mm

### Multifit flue group A

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>Black</td>
<td>100mm</td>
<td></td>
<td>5118576</td>
</tr>
<tr>
<td>3</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>4</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>5</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>
Key features

- Outputs: 13kW, 16kW, 19kW, 25kW, 30kW
- Only 19.5kg installer lift weight
- Cupboard fit
- Easy fit wall mounting bracket
- Front and side access
- Top or rear flue option
- Simple fixing of rear flue
- No pump overrun or permanent live required
- Industry leading choice of flue lengths, bends and accessories
- One metre lead included

Benefits

- To suit most property sizes
- The lightest boiler available in UK**
- Can be installed discreetly
- Robust with a positive fix and audible lock so you know it’s secure
- Servicing is easier and quicker, and no special tools are required
- For reduced boiler footprint and improved look
- For easy and fail-safe flue fixing
- Saves time and money during installation, and less disruption for the householder
- For versatile siting
- Easy to install and you don’t need access to the control box

* Subject to registration and an annual service. Terms and conditions apply. Visit baxi.co.uk/warranty  ** As at June 2014.
Baxi EcoBlue Advance Heat

The lightweight Baxi EcoBlue Advance Heat has the option of a top or rear flue, making it a straightforward replacement for old, standard efficiency rear flue models. The rear flue option gives it a neat, attractive appearance.

Accessories

The following accessories are compatible with the Baxi EcoBlue Advance Heat.

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>7212443</td>
<td>Baxi twin channel wired programmer</td>
</tr>
<tr>
<td>720971601</td>
<td>Baxi room thermostat</td>
</tr>
<tr>
<td>720670401</td>
<td>Baxi Solarflo</td>
</tr>
<tr>
<td>95050460</td>
<td>Megaflo Eco unvented cylinder</td>
</tr>
</tbody>
</table>

The rear flue option on the Baxi EcoBlue Advance Heat made it the perfect choice when I had to replace an old balanced flue boiler. So light, an easy lift weight, compact and easy to use for both installer and customer. The homeowner was very pleased.

George Drake
Installer
EcoBlue Advance Heat

Technical specifications

HOW WE MAKE IT EASY
The lightest boiler available in the UK

Boiler dimensions

Width [A] Height [B] Depth [C]
370mm 625mm 270mm

Service clearances

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>5mm*</td>
<td>190mm*</td>
<td>120mm*</td>
<td>5mm*</td>
</tr>
</tbody>
</table>

*These are the minimum recommended dimensions. Greater clearance will aid installation and maintenance.

What’s in the box?

EcoBlue Advance Heat Boiler + Wall bracket + Literature pack + Power lead + Top flue adaptor + Copper tail (gas connection) and fibre washer
## Technical details

### Baxi EcoBlue Advance Heat ErP

<table>
<thead>
<tr>
<th>Sales code</th>
<th>Boiler only</th>
<th>13</th>
<th>16</th>
<th>19</th>
<th>25</th>
<th>30</th>
</tr>
</thead>
<tbody>
<tr>
<td>7219529</td>
<td>7219530</td>
<td>7219531</td>
<td>7219532</td>
<td>7219533</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### Controls
- Operating mode selector switch with reset: Yes / no
- User adjustable CH temperature: Range - e.g. 45°C to 82°C
- LED temp/status/fault diagnosis display: Yes / no

#### Gas
- SAP 2009 annual efficiency (PCDB/SEDBUK) %: 89.2 89.2 89.2 89.1 89.1
- NOx class: 5 5 5 5 5

#### ErP Product Information
- NOx mg/kWh: 18 20 21 23 24
- Sound power level, indoors LWA dB: 32 33 34 35 37
- Space heating efficiency class: A A A A A
- Heat input CH kW max gross (QnHs): 14.88 18.32 21.75 28.62 34.35
- Heat output CH (non condensing) kW max (Pn): 13 16 19 25 30
- Heat output CH (non condensing) kW min (Pn): 7.5 7.5 7.5 7.5 7.5
- Gas supply pipe size (mm): 22 22 22 22 22
- Inlet supply pressure (natural gas) mbar: 20 20 20 20 20
- Maximum gas rate m³/hr: 1.42 1.75 2.07 2.73 3.27

#### Mechanical and hydraulic
- Mechanical and hydraulic Compartment ventilation required: x x x x x
- Flow / return pipe size (mm): 22 22 22 22 22
- Condensate discharge pipe size (mm): 21.50 21.50 21.50 21.50 21.50

#### Electrical
- Electrical supply Volts / Hz: 230V / 50Hz 230V / 50Hz 230V / 50Hz 230V / 50Hz 230V / 50Hz
- Permanent live required: Yes / no
- Switched live: Yes / no
- Electrical power cable fitted as standard: 1m of 3 core
- Power consumption Watts: 17 20 23 33 44
- External fuse rating Amps: 3 3 3 3 3
- Internal fuse rating: 1.6T 1.6T 1.6T 1.6T 1.6T
- Boiler IP rating (electrical protection) Approval category: IPX4D IPX4D IPX4D IPX4D IPX4D
- Pump overrun: Yes / no

#### Concentric flue system
- Standard in-case rear telescopic concentric flue Length in mm: 220 - 345 220 - 345 220 - 345 220 - 345 220 - 345
- Horizontal concentric (60/100 mm) Max equivalent length (m): 6 6 6 6 6
- Reduction per 135° bend (m): 0.5 0.5 0.5 0.5 0.5
- Reduction per 90° bend (m): 1 1 1 1 1
- Horizontal concentric (80/125 mm) Max equivalent length (m): 12 12 12 12 12

#### Twin pipe flue system
- Horizontal twin tube (80/80 mm) Max equivalent length (both tubes in parallel) (m): 9 9 9 9 9
- Reduction per 135° bend (m): 0.25 0.25 0.25 0.25 0.25
- Reduction per 90° bend (m): 0.5 0.5 0.5 0.5 0.5

#### Weight
- Installer lift weight Max (kg): 19.5 19.5 19.5 19.5 19.5
- Gross packaged boiler weight (kg): 21.5 21.5 21.5 21.5 21.5
What’s inside the boiler?

Baxi EcoBlue Advance Heat

Flow and return pipes
Flue blanking plate (to be replaced by flue connector if fluing from top)
Gas pressure switch
Burner
Fan assembly
PCB housing
Spark electrode
Air inlet silencer
Aluminium heat exchanger
Gas valve
Data cable
Electrical dead test point (not visible)
Condensate trap (not visible)
Drain point
Integrated HMI cover
Slide out product I.D / serial no. plate
Controls

HOW WE MAKE IT EASY

Servicing is easier and quicker, and no special tools are required
## Flues

### Horizontal concentric flues Ø 60/100mm

**Multifit flue group A**

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Horizontal telescopic flue inc. low profile elbow and fixing screws</td>
<td>White pipe/white terminal</td>
<td>315mm – 500mm</td>
<td>100mm</td>
<td>720599401</td>
</tr>
<tr>
<td>Horizontal telescopic flue inc. low profile elbow and fixing screws</td>
<td>White pipe/black terminal</td>
<td>315mm – 500mm</td>
<td>100mm</td>
<td>720598701</td>
</tr>
<tr>
<td>Horizontal telescopic in case rear flue inc. fixing screws</td>
<td>White pipe/black terminal</td>
<td>220mm - 345mm</td>
<td>100mm</td>
<td>7210434</td>
</tr>
<tr>
<td>1m flue extension inc. fixing screws</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>93° flue bend inc. fixing screws</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>135° flue bend inc. fixing screws (pair)</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>

### Plume displacement kits Ø 60/100mm

**Multifit flue group A**

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plume displacement terminal kit inc. 1m extension and brackets</td>
<td>White</td>
<td>60mm</td>
<td>720627001</td>
<td></td>
</tr>
<tr>
<td>Plume displacement terminal kit inc. 1m extension and brackets</td>
<td>Black</td>
<td>60mm</td>
<td>720622901</td>
<td></td>
</tr>
<tr>
<td>Plume displacement kit extension and brackets</td>
<td>White</td>
<td>1000mm</td>
<td>60mm</td>
<td>720643401</td>
</tr>
</tbody>
</table>

### Vertical concentric flues Ø 60/100mm

**Multifit flue group A**

<table>
<thead>
<tr>
<th>Item description</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vertical flue terminal</td>
<td>Black</td>
<td>100mm</td>
<td>5118576</td>
<td></td>
</tr>
<tr>
<td>1m flue extension inc. fixing screws</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>93° flue bend inc. fixing screws</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>135° flue bend inc. fixing screws (pair)</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
</tbody>
</table>
Flue solutions

Multifit flue kits now come with positive screw fixings for all connections and are available in a choice of lengths to reduce the need for onsite cutting. By popular demand we offer a choice of colours for the terminals to match existing rainwater systems.

<table>
<thead>
<tr>
<th>Item</th>
<th>Description (multifit) flue system</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Horizontal telescopic flue inc. low profile elbow and fixing screws</td>
<td>White pipe/white terminal</td>
<td>315mm – 500mm</td>
<td>60/100mm</td>
<td>720599401</td>
</tr>
<tr>
<td>2</td>
<td>Horizontal telescopic flue inc. low profile elbow and fixing screws</td>
<td>White pipe/black terminal</td>
<td>315mm – 500mm</td>
<td>60/100mm</td>
<td>720598701</td>
</tr>
<tr>
<td>3</td>
<td>Horizontal telescopic flue inc. Low profile elbow and fixing screws</td>
<td>White pipe/brown terminal</td>
<td>315mm - 500mm</td>
<td>60/100mm</td>
<td>720642701</td>
</tr>
<tr>
<td>4</td>
<td>Horizontal telescopic in case rear flue inc. fixing screws</td>
<td>White pipe/black terminal</td>
<td></td>
<td>100mm</td>
<td>7210434</td>
</tr>
<tr>
<td>5</td>
<td>Flue terminal deflector</td>
<td>White</td>
<td></td>
<td>60mm</td>
<td>720644201</td>
</tr>
<tr>
<td>6</td>
<td>Flue terminal deflector</td>
<td>Black</td>
<td></td>
<td>60mm</td>
<td>720644301</td>
</tr>
<tr>
<td>7</td>
<td>Flue terminal deflector</td>
<td>Brown</td>
<td></td>
<td>60mm</td>
<td>720643401</td>
</tr>
<tr>
<td>8</td>
<td>1m flue extension inc. fixing screws</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>9</td>
<td>0.5m flue extension inc. fixing screws</td>
<td>White</td>
<td>500mm</td>
<td>100mm</td>
<td>720643001</td>
</tr>
<tr>
<td>10</td>
<td>0.25m flue extension inc. fixing screws</td>
<td>White</td>
<td>250mm</td>
<td>100mm</td>
<td>720643101</td>
</tr>
<tr>
<td>11</td>
<td>93° flue bend inc. fixing screws</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>12</td>
<td>135° flue bend inc. fixing screws</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720648501</td>
</tr>
<tr>
<td>13</td>
<td>135° flue bend inc. fixing screws (pair)</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
<tr>
<td>14</td>
<td>Offset adaptor elbow</td>
<td>White</td>
<td>EcoBlue Advance Combi and EcoBlue 32 System only</td>
<td>100mm</td>
<td>720635501</td>
</tr>
<tr>
<td>15</td>
<td>93° low profile boiler elbow</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720550801</td>
</tr>
<tr>
<td>16</td>
<td>Stainless steel terminal guard - Ø 60/100</td>
<td>S/S</td>
<td>Stainless steel</td>
<td>100mm</td>
<td>720627901</td>
</tr>
</tbody>
</table>

Plume displacement kits Ø 60/100mm

<table>
<thead>
<tr>
<th>Item</th>
<th>Description (multifit) flue system</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>17</td>
<td>Plume displacement terminal kit inc. 1m extension and brackets</td>
<td>White</td>
<td>1000mm</td>
<td>60mm</td>
<td>720627001</td>
</tr>
<tr>
<td>18</td>
<td>Plume displacement kit extension and brackets</td>
<td>White</td>
<td>93°</td>
<td>60mm</td>
<td>5121369</td>
</tr>
<tr>
<td>19</td>
<td>Plume displacement kit bend</td>
<td>White</td>
<td>135°</td>
<td>60mm</td>
<td>5121370</td>
</tr>
<tr>
<td>20</td>
<td>Plume displacement kit bend – pair</td>
<td>Black</td>
<td>135°</td>
<td>60mm</td>
<td>720622901</td>
</tr>
<tr>
<td>21</td>
<td>Plume displacement kit extension and brackets</td>
<td>Black</td>
<td>1000mm</td>
<td>60mm</td>
<td>720643001</td>
</tr>
<tr>
<td>22</td>
<td>Plume displacement kit bend</td>
<td>Black</td>
<td>93°</td>
<td>60mm</td>
<td>720648701</td>
</tr>
<tr>
<td>23</td>
<td>Plume displacement kit bend – pair</td>
<td>Black</td>
<td>135°</td>
<td>60mm</td>
<td>720648601</td>
</tr>
</tbody>
</table>
### Vertical concentric flues Ø 60/100mm

**MULTIFIT FLUE GROUP A**

<table>
<thead>
<tr>
<th>Item</th>
<th>Description (multifit) flue system</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>25</td>
<td>Vertical ridge flue terminal</td>
<td>Brown</td>
<td></td>
<td>100mm</td>
<td>720647101</td>
</tr>
<tr>
<td>26</td>
<td>Vertical flue terminal</td>
<td>Black</td>
<td></td>
<td>100mm</td>
<td>5118576</td>
</tr>
<tr>
<td>27</td>
<td>Roof cover plate</td>
<td></td>
<td></td>
<td>125mm</td>
<td>246143</td>
</tr>
<tr>
<td>8</td>
<td>1m flue extension inc. fixing screws</td>
<td>White</td>
<td>1000mm</td>
<td>100mm</td>
<td>720648801</td>
</tr>
<tr>
<td>9</td>
<td>0.5m flue extension inc. fixing screws</td>
<td>White</td>
<td>500mm</td>
<td>100mm</td>
<td>720643001</td>
</tr>
<tr>
<td>10</td>
<td>0.25m flue extension inc. fixing screws</td>
<td>White</td>
<td>250mm</td>
<td>100mm</td>
<td>720643101</td>
</tr>
<tr>
<td>11</td>
<td>93° flue bend inc. fixing screws</td>
<td>White</td>
<td>93°</td>
<td>100mm</td>
<td>720648401</td>
</tr>
<tr>
<td>12</td>
<td>135° flue bend inc. fixing screws</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720648501</td>
</tr>
<tr>
<td>13</td>
<td>135° flue bend (pair) inc. fixing screws</td>
<td>White</td>
<td>135°</td>
<td>100mm</td>
<td>720647901</td>
</tr>
<tr>
<td>28</td>
<td>Pitched roof flashing</td>
<td></td>
<td></td>
<td>25°50°</td>
<td>5122151</td>
</tr>
<tr>
<td>29</td>
<td>Flat roof flashing</td>
<td></td>
<td></td>
<td>125mm</td>
<td>246144</td>
</tr>
</tbody>
</table>

| 1  | Vertical flue system                                 |         |               |                        |            |
| 2  | Vertical flue terminal                               |         |               |                        |            |
| 3  | Vertical ridge flue terminal                         |         |               |                        |            |
| 4  | Roof cover plate                                     |         |               |                        |            |
| 5  | 1m flue extension inc. fixing screws                 |         |               |                        |            |
| 6  | 0.5m flue extension inc. fixing screws               |         |               |                        |            |
| 7  | 0.25m flue extension inc. fixing screws              |         |               |                        |            |
| 8  | 93° flue bend inc. fixing screws                     |         |               |                        |            |
| 9  | 135° flue bend inc. fixing screws                    |         |               |                        |            |
| 10 | 135° flue bend (pair) inc. fixing screws             |         |               |                        |            |
| 11 | Pitched roof flashing                                |         |               |                        |            |
| 12 | Flat roof flashing                                   |         |               |                        |            |
# Flue solutions

## Horizontal concentric flues Ø 80/125mm

### MULTIFIT FLUE GROUP G

<table>
<thead>
<tr>
<th>Item</th>
<th>Description (multifit) flue system</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>31</td>
<td>Horizontal flue inc. boiler and terminal adaptors</td>
<td>Black</td>
<td></td>
<td>125mm</td>
<td>5118580</td>
</tr>
<tr>
<td>32</td>
<td>1m flue extension</td>
<td>White</td>
<td>1000mm</td>
<td>125mm</td>
<td>5118584</td>
</tr>
<tr>
<td>33</td>
<td>Flue bend</td>
<td>White</td>
<td>91.5°</td>
<td>125mm</td>
<td>5118588</td>
</tr>
<tr>
<td>34</td>
<td>Flue bend (pair)</td>
<td>White</td>
<td>135°</td>
<td>125mm</td>
<td>5118597</td>
</tr>
<tr>
<td>35</td>
<td>Pipe support bracket</td>
<td>White</td>
<td>125mm flue pipes</td>
<td>125mm</td>
<td>5118610</td>
</tr>
</tbody>
</table>

## Vertical concentric flues Ø 80/125mm

### MULTIFIT FLUE GROUP G

<table>
<thead>
<tr>
<th>Item</th>
<th>Description (multifit) flue system</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>36</td>
<td>Vertical flue terminal</td>
<td>Black</td>
<td></td>
<td>125mm</td>
<td>5111078</td>
</tr>
<tr>
<td>32</td>
<td>1m flue extension</td>
<td>White</td>
<td>1000mm</td>
<td>125mm</td>
<td>5118584</td>
</tr>
<tr>
<td>33</td>
<td>Flue bend</td>
<td>White</td>
<td>91.5°</td>
<td>125mm</td>
<td>5118588</td>
</tr>
<tr>
<td>34</td>
<td>Flue bend (pair)</td>
<td>White</td>
<td>135°</td>
<td>125mm</td>
<td>5118597</td>
</tr>
<tr>
<td>28</td>
<td>Roof cover plate</td>
<td>White</td>
<td></td>
<td>125mm</td>
<td>246143</td>
</tr>
<tr>
<td>37</td>
<td>Flue vertical adaptor</td>
<td>White</td>
<td>100/125mm</td>
<td>125mm</td>
<td>5111070</td>
</tr>
<tr>
<td>29</td>
<td>Pitched roof flashing</td>
<td>White</td>
<td>25°/55°</td>
<td>125mm</td>
<td>5122151</td>
</tr>
<tr>
<td>30</td>
<td>Flat roof flashing</td>
<td>White</td>
<td></td>
<td>125mm</td>
<td>246144</td>
</tr>
<tr>
<td>35</td>
<td>Pipe support brackets</td>
<td>White</td>
<td>125mm flue pipes</td>
<td>125mm</td>
<td>5118610</td>
</tr>
</tbody>
</table>

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![Flue components](image)
# Twin pipe flues 80/80mm

## MULTIFIT FLUE GROUP N

<table>
<thead>
<tr>
<th>Item</th>
<th>Description (multifit) flue system</th>
<th>Colour</th>
<th>Specification</th>
<th>Key and OD dimensions</th>
<th>Sales code</th>
</tr>
</thead>
<tbody>
<tr>
<td>36</td>
<td>Vertical flue terminal</td>
<td>Black</td>
<td></td>
<td>125mm</td>
<td>5111078</td>
</tr>
<tr>
<td>38</td>
<td>Twin pipe extension (pair inc. Brackets)</td>
<td>White</td>
<td>1000mm</td>
<td>80mm</td>
<td>5111087</td>
</tr>
<tr>
<td>39</td>
<td>Twin pipe flue bend (pair)</td>
<td>White</td>
<td>90°</td>
<td>80mm</td>
<td>5111072</td>
</tr>
<tr>
<td>40</td>
<td>Twin pipe flue bend (pair)</td>
<td>White</td>
<td>135°</td>
<td>80mm</td>
<td>5111086</td>
</tr>
<tr>
<td>28</td>
<td>Roof cover plate</td>
<td></td>
<td></td>
<td>125mm</td>
<td>246143</td>
</tr>
<tr>
<td>41</td>
<td>Twin pipe flue horizontal terminal kit (air and exhaust)</td>
<td>Stainless steel</td>
<td>575mm</td>
<td>80mm</td>
<td>5120172</td>
</tr>
<tr>
<td>42</td>
<td>Twin pipe flue adaptor (boiler)</td>
<td>White</td>
<td></td>
<td>80/80mm</td>
<td>720089801</td>
</tr>
<tr>
<td>43</td>
<td>Twin pipe support (pair)</td>
<td>White</td>
<td></td>
<td>80mm</td>
<td>5111081</td>
</tr>
<tr>
<td>44</td>
<td>Twin to concentric adaptor 80/80 - 80/125</td>
<td>White</td>
<td></td>
<td>80/125mm</td>
<td>5111084</td>
</tr>
<tr>
<td>29</td>
<td>Pitched roof flashing</td>
<td></td>
<td>25°/50°</td>
<td>125mm</td>
<td>5122151</td>
</tr>
<tr>
<td>30</td>
<td>Flat roof flashing</td>
<td></td>
<td></td>
<td>125mm</td>
<td>246144</td>
</tr>
<tr>
<td>45</td>
<td>Pitch roof flue terminal</td>
<td>Black</td>
<td>25°/50°</td>
<td>60mm</td>
<td>720576301</td>
</tr>
<tr>
<td>46</td>
<td>Pitched roof terminal adaptor kit</td>
<td>White</td>
<td></td>
<td>60-80mm</td>
<td>5121792</td>
</tr>
<tr>
<td>47</td>
<td>Single flue terminal (air only)</td>
<td></td>
<td></td>
<td>80mm</td>
<td>5121791</td>
</tr>
</tbody>
</table>

## Terminal position with minimum distance (mm)

<table>
<thead>
<tr>
<th>Case</th>
<th>Description</th>
<th>Minimum Distance</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>Directly below an opening, air brick, opening windows etc</td>
<td>300</td>
</tr>
<tr>
<td>B1</td>
<td>Above an opening, air brick, opening window etc</td>
<td>300</td>
</tr>
<tr>
<td>C1</td>
<td>Horizontally to an opening, air brick, opening window etc</td>
<td>300</td>
</tr>
<tr>
<td>D1</td>
<td>Below gutters, soil pipes or drain pipes</td>
<td>25</td>
</tr>
<tr>
<td>E1</td>
<td>Below eaves</td>
<td>25</td>
</tr>
<tr>
<td>F1</td>
<td>Below balconies or car port roof</td>
<td>25</td>
</tr>
<tr>
<td>G1</td>
<td>From a vertical drain pipe or soil pipe</td>
<td>25</td>
</tr>
<tr>
<td>H1</td>
<td>From an internal or external corner</td>
<td>25</td>
</tr>
<tr>
<td>I1</td>
<td>Above ground, roof or balcony level</td>
<td>300</td>
</tr>
<tr>
<td>J1</td>
<td>From a surface or boundary line facing a terminal</td>
<td>600</td>
</tr>
<tr>
<td>K1</td>
<td>From a terminal facing a terminal (Horizontal flue)</td>
<td>1200</td>
</tr>
<tr>
<td>L1</td>
<td>From a terminal facing a terminal (Vertical flue)</td>
<td>600</td>
</tr>
<tr>
<td>M1</td>
<td>Vertically from a terminal on the same wall</td>
<td>1500</td>
</tr>
<tr>
<td>N1</td>
<td>Horizontally from a terminal on the same wall</td>
<td>300</td>
</tr>
<tr>
<td>R1</td>
<td>From adjacent wall to flue (vertical only)</td>
<td>300</td>
</tr>
<tr>
<td>S1</td>
<td>From an adjacent opening window (vertical only)</td>
<td>300</td>
</tr>
<tr>
<td>T1</td>
<td>Adjacent to windows or openings on pitched and flat roofs</td>
<td>600</td>
</tr>
<tr>
<td>U1</td>
<td>Below windows or openings on pitched roofs</td>
<td>2000</td>
</tr>
</tbody>
</table>

1. In addition, the terminal should be no nearer than 150mm to an opening in the building fabric formed for the purpose of accommodating a built-in element such as a window frame.

2. Only ONE 25mm clearance is allowed per installation. If one of the dimensions D, E, F, G or H is 25mm then the remainder MUST be as B.S.5440-1.

**NOTE:** The distance from a fanned draught appliance terminal installed parallel to a boundary may not be less than 300mm in accordance with the diagram.

**IMPORTANT:** If fitting a Plume Displacement Flue Kit, the air inlet must be a minimum of 150mm from any opening windows or doors.
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